



Synergetic effect in $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ hydrodesulfurization catalysts: Comparative experimental and DFT studies

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ABSTRACT

The effect of introducing Ru impurities into the MoS_2 crystalline structure of the sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts have been investigated using density functional theory (DFT) calculations and the catalyst characterization by different techniques (chemical analysis (ICP-AES), temperature-programmed reduction (TPR), X-ray diffraction (XRD), N_2 physisorption, DRIFTS of adsorbed pyridine (DRIFTS-Py) and X-ray photoelectron spectroscopy (XPS)). The catalyst activity was tested in the hydrodesulfurization (HDS) of dibenzothiophene (DBT) reaction carried out in a batch reactor, $T = 320^\circ\text{C}$ and total H_2 pressure of 5.5 MPa. From electronic structure DFT calculations it was concluded that the 4d orbitals of both Mo and Ru played an important role in the catalyst optimization being the processes of transport and charge transference the most important ones. It was found that the enrichment with Ru, promotes a greater electronic participation (DOS at the Fermi level) of the different atoms in the $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ phase leading to metallization of the Mo ions. The catalyst activity in HDS of DBT reaction demonstrated a similar behavior to that of theoretical density of states (DOS) calculated via DFT. All bimetallic systems presented the synergetic effect between Ru and Mo in the HDS of DBT reaction over $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts. The highest activity observed for Ru content of $x = 0.4$ was consistent with theoretical results predicting that the optimum DOS contributions should be around $x = 0.44$. The most active $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ exhibit the best hydrogenation properties linked with the Ru-induced metallization of Mo ions in the $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2$ phase. This catalyst showed two-fold higher hydrogenation properties than $\text{CoMoS}/\gamma\text{-Al}_2\text{O}_3$ reference catalyst. The linear dependencies of initial activity on Brønsted-to-Lewis acidities ratio (from DRIFT-Py) and total metal surface exposure (from XPS) were observed.

1. Introduction

Although nowadays, there is an increasing tendency to reduce the production of energy through fossil fuels [1–3], the requirements of fuels obtained from crude oil still have a considerable demand. Moreover, the sulfur content in fuels decrease the quality of combustion in the engine and the efficiency of catalytic converters in cars, and consequently, the amount of pollutants emitted towards the environment. Reason why environmental regulations such as the European Standards Organization (CEN), since 2009 a limit of sulfur content of up to 10 ppm was fixed for both gasoline and diesel.

Commonly in the petrochemical industry, hydrotreating catalytic processes are used to remove heteroatoms (the sulfur between them) fixed to organic moieties. The catalysts used traditionally for

hydrodesulfurization (HDS) processes consists of supported transition metal sulfides, which are elements corresponding to the groups 6 and 8–10 of the periodic table.

Of these, most common are MoS_2 , WS_2 and their compounds formed with Co and Ni (known as CoMo, NiMo and NiW). However, these catalysts demonstrated some limited effectiveness required to remove sulfur from heavy petroleum fractions [4].

Since the pioneering work by Pecoraro and Chianelli [4], the catalysts based on RuS_2 demonstrated to be one of the most effective catalytic systems for desulfurization processes [5–18]. The high HDS activity of the monometallic $\text{RuS}_2/\text{Al}_2\text{O}_3$ catalyst was ascribed to easy stabilization of the sulfur species upon reaction conditions employed and high intrinsic hydrogenation activity of Ru [9]. Indeed, the enhancement of the HDS activity and selectivity toward hydrogenation

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route products was observed after Ru incorporation into a commercial Ni(Co)Mo/Al₂O₃ sulfide catalysts [10–14].

The effect of Ru incorporation onto the alumina-supported Mo sulfides was extensively studied [15–20]. However, the data on the synergy in HDS over those systems are contradictory [20]. This is probably because synergy between Ru and Mo depends strongly on the catalyst pretreatment before sulfidation [15] and the catalyst preparation method employed [18]. A high level of HDS synergy observed for the properly prepared the Ru–Mo sulfides was ascribed to formation of the decorated Ru–Mo–S phase rather than formation of ternary sulfide [18]. Unfortunately, it was found that Ru located in the decoration positions on the MoS₂ edges has a low stability and upon reaction conditions tends to segregate pure RuS₂ phase [19,16–20]. The goal is therefore to enhance the ruthenium-to molybdenum binding energy, allowing a formation of Ru_xMo_(1-x)S₂ solid solution.

Because a lower ability of RuS₂ and MoS₂ phases to form self-bonds with materials having electronically neutral framework, the formation of Ru_xMo_(1-x)S₂ solid solution should be favored on the silica supports. Among different siliceous materials, one of the most interesting is SBA-15 material showing ordered mesoporous structure. Indeed, it has been shown that SBA-15 could be suitable carrier for preparing metal sulfide-based HDS catalysts [21 and references within]. The advantages of this material with respect to alumina carrier include its large specific surface area (above 1000 m²g⁻¹), uniform-sized pores in the range 4–30 nm, thick framework walls, complementary textural porosity and high thermal stability [22]. In addition, the parallel channel system of SBA-15 might act as a microreactor in which the reactant and the intermediary products might to have prolonged contact with the active phase [23].

Besides the interesting textural properties of mesoporous SBA-15 material, the effect of supporting RuS₂ phase on this substrate in the catalyst activity in HDS reaction was scarcely investigated [21,24–27]. Romero-Pérez et al. [24] observed that RuS₂-pyrite phase supported on SBA-15 and Zr-SBA-15 demonstrated higher activity in the HDS of DBT than that supported on Al-SBA-15. The catalysts sulfided at 500 °C showed larger activities, because of the formation of a greater quantity of the RuS₂-pyrite structure and a higher dispersion of the active phase [24]. Similarly, the presence of a small amount of cubic RuS₂ phase on the surface of trimetallic Ru_xMoNi/SBA-15 sulfide system enhanced its HDS activity [27].

In line with the above, this work was undertaken with the aim to provide further understanding of the catalytic performance of ternary Ru-Mo-S/SBA-15 sulfide catalysts in deep HDS of DBT reaction. According to Chianelli [28], a fundamental property of the catalysts used for hydrodesulfurization comes from the ability of the 4d and 5d orbitals (of noble metals) to self-bonding, and consequently, from a high covalence degree. Therefore, the primary objective of this work was to study using DFT calculations how the electronic properties of MoS₂ phase change when Ru impurities are introduced. Correlating the experimental and theoretical characterization results with the catalyst performance allows us to determine the relationship between activity and catalyst properties. The properties of Ru-Mo-S/SBA-15 catalytic systems are discussed in terms of the formation of a crystalline solid Ru_xMo_(1-x)S₂ solid solution. To the best of our knowledge, there are not works describing the effect of formation of crystalline ternary Ru-Mo-S sulfides on the HDS activity.

2. Experimental

2.1. Density functional theory (DFT) calculations

For the current work, we started by considering the unit cell for bulk 2H-MoS₂ (space group, P 6₃/mmc [29]. This initial unit cell was modified by exchanging Mo for Ru atoms, and then to construct the distinct Ru_xMo_(1-x)S₂ compounds, where $x = 0.0, 0.1, 0.2, 0.4, 0.6$ and 1.0 (see Fig. 1). For completeness, the RuS₂ (space group, Pm³ [30])

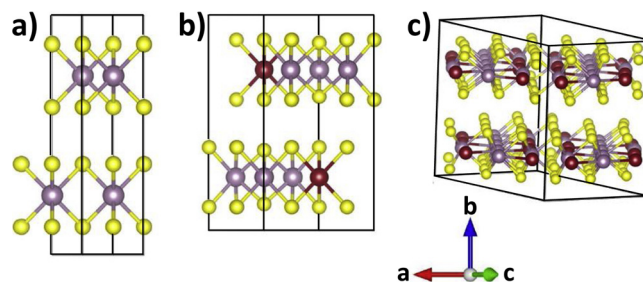


Fig. 1. Illustration of the distinct unit cells for some of the crystalline Ru_xMo_(1-x)S₂ phase considered in the computations: (a) $x = 0$, (b) $x = 0.25$ and (c) $x = 0.44$.

crystalline structure was also included in the present study.

The search of the ground state configurations was performed by using a geometrical optimization through the DFT method, using the DMol³ program package [31–33]. For this task, the Perdew, Burke and Ernzerhof (PBE) gradient-corrected functional [34], was employed for the exchange correlation energy. The expansion of wave functions of the different atomic species under consideration was studied using the double numerical with a d and p polarization (DNP) basis set (comparable to 6–31 G, 6–31 G(d) and 6–31 G(d,p) Gaussian-type basis sets), thus taking into account the electron interactions reasonably. To evaluate the parameters of the present calculations, in Table 1 are compared the lattice constants and band gap values obtained theoretically for bulk MoS₂ and RuS₂ structures versus their experimental counterpart.

Although theoretical/experimental values within for RuS₂ fit very well, for MoS₂ show certain discrepancies, similar to that reported in other theoretical works [35–39]. Although other pseudopotential might have been chosen to make the MoS₂ values more compatible with the experimental ones, however, it was found that doing so would make worse those predicted for RuS₂. Then the parameters employed in the present work were chosen so that not only MoS₂ and RuS₂ compounds but also the distinct Ru_xMo_(1-x)S₂ phases were reasonably described.

2.2. Support and catalyst preparation

The SBA-15 support was synthesized by following a procedure similar to that described by Zhao [40] and Yue [41]. The solid product obtained was filtered, dried at room temperature for 24 h and then at 120 °C for 3 h, and finally calcined in air at 500 °C for 6 h with a heating rate of 1 °C/min. The Ru_xMo_(1-x)S₂/SBA-15 catalysts in which ruthenium concentration was varied ($x = 0.0, 0.1, 0.2, 0.4, 0.6$ and 1.0), were prepared by the simultaneous impregnation method using the pore filling method source following the published procedure [42]. The ammonium heptamolybdate (99% purity, Aldrich) and ruthenium chloride hydrated (99% purity, Aldrich) were used as molybdenum and ruthenium sources, respectively, and citric acid as chelating agent. Taking into account the difference of the atomic weights between Mo and Ru elements, the samples were prepared with the same total atomic loading of 1.26 mmol per gram of catalysts and an atomic ratio of citric acid/(Mo + Ru) equal to 1.75. The obtained samples were dried at

Table 1

Cell parameters a and c and band gap values computed theoretically and experimentally for the MoS₂ and RuS₂ bulk compounds.

| Compound | Theoretical | | | Experimental | | |
|------------------|-------------|---------|-----------------|--------------|---------------|-----------------|
| | a [Å] | c [Å] | Direct Gap [eV] | a [Å] | c [Å] | Direct Gap [eV] |
| MoS ₂ | 3.20 | 12.60 | 1.00 | 3.16 [29,30] | 12.93 [40,41] | 1.2 [42,45] |
| RuS ₂ | 5.61 | 5.61 | 1.36 | 5.61 [32] | 5.61 [45] | 1.3 [46] |

room temperature for 18 h and then at 100 °C for 2 h. Finally, the samples were calcined at 400 °C for 4.5 h, reaching this temperature in 3.5 h.

2.3. Characterization of catalysts

2.3.1. Chemical analysis

The accurate Ru and Mo loadings were quantified using inductively coupled plasma-optical emission spectroscopy on a Perkin Elmer Optima DV 3300 optical emission spectrometer. Prior to analysis, the samples were digested in a mixture of HF, HCl and HNO₃ in a microwave oven for 2 h, and the calibrations were performed using Ru and Mo standard solutions.

2.3.2. N₂ adsorption–Desorption isotherms

The textural properties of calcined samples were determined by N₂ adsorption-desorption isotherms recorded at -196 °C with a TriStar II 3020 Micromeritics equipment. The volume of adsorbed N₂ was normalized to standard temperature and pressure. Specific area and cumulative pore volume (V_p) were calculated by the Brunauer-Emmett-Teller method, while the pore diameter (d_p) were calculated using Nonlocal Density Functional Theory (NLDFT) treatment applied to the desorption boundary curve (DBC) of the experimental isotherm of calcined sample. DCB was selected for this calculation because it is not affected by networking effects [42,43]

2.3.3. Temperature-Programmed reduction (H₂-TPR)

TPR experiments of calcined samples were conducted in an ChemBET Pulsar™ TPR/TPD equipment. Prior to reduction, the catalysts (ca. 75 mg) were heated at a rate of 20 °C min⁻¹ up to a temperature of 150 °C, and kept for 2 h under a flow of He to remove water and other contaminants. The samples were cooled to ambient temperature in the same He flow; then reduced in flowing gas containing 5% H₂/N₂ at a total flow rate of 100 mL min⁻¹, and finally heated at a rate of 15 °C min⁻¹ up to a final temperature of 900 °C.

2.3.4. X-Ray diffraction (XRD)

The X-ray patterns of sulfided catalysts in the 2θ interval of 10–80° at a step of 0.028 were recorded on a Philips diffractometer model X'pert, using Cu Kα radiation ($\lambda = 0.1541$ nm).

2.3.5. X-ray photoelectron spectroscopy (XPS)

Photoelectron spectra of the freshly sulfided catalysts were recorded on a RIBER LDM-32 equipped with a hemispherical electron analyzer and a Mg Kα ($h\nu = 1253.6$ eV) X-ray source. In order to protect the freshly sulfides catalysts from the air contact, they were kept in argon atmosphere until being transferred into the analysis chamber. The samples were first degassed at 10⁻⁵ mbar in the pretreatment chamber before being transferred to the analysis chamber, where residual pressure was kept below 7×10^{-9} mbar during data acquisition. The binding energies (BEs) were referenced to the C 1s peak (284.5 eV) to account for charging effects. Mixed Gaussian/Lorentzian functions were employed after background subtraction according to Shirley. Surface atomic ratios were computed from the peak area ratios normalized by the corresponding atomic sensitivity factors provided with manufacturer.

2.3.6. Diffuse reflectance infrared fourier transform spectroscopy of adsorbed pyridine (DRIFTS-Py)

The acidity of sulfide catalysts was evaluated by DRIFT spectroscopy of adsorbed pyridine. Spectra were recorded with an Agilent 660 FTIR spectrophotometer at a resolution of 4 cm⁻¹ equipped with a Praying Mantis diffuse reflection attachment and a low temperature cell (Harrick) for *in-situ* measurements. Before analysis, the samples were sulfided *ex-situ* with a 15% H₂S/H₂ mixture at 400 °C for 1 h and then degassed under 10⁻⁵ mbar for 1 h. The pyridine adsorption was

performed at 100 °C and 5 mbar for 30 min. The DRIFT spectra were recorded after evacuation (10⁻⁵ mbar) of physically adsorbed pyridine at 120 °C for 0.5 h. The Brønsted-to-Lewis acidities ratio (B/L ratio) was estimated using the relative surfaces of the bands at 1541 cm⁻¹ (Brønsted) and 1443 cm⁻¹ (Lewis) and the molar extinction absorption coefficients of these two bands (B: 1.13 cm² μmol⁻¹; L: 1.28 cm² μmol⁻¹) reported by Guisnet et al. [43].

2.4. Catalytic activity

Catalytic activities of the Ru_xMo_(1-x)S₂/SBA-15 catalysts were evaluated in the HDS of DBT reaction. A laboratory-synthesized CoMo/γ-Al₂O₃ sulfide catalyst was used as reference. The mean physico-chemical properties of this reference catalyst are as follows: 12% wt.% of Mo, 1.8% wt.% of P, Co/(Co + Mo) molar ratio of 0.32, S_{BET} = 228 m² g⁻¹, pore diameter of 9.5 nm and total pore volume of 0.55 cm³ g⁻¹.

Before each reaction, the catalysts were activated by *ex-situ* sulfidation using a gas mixture of H₂/H₂S (15 vol. % H₂S) with a flow of 40 mL min⁻¹ at and 400 °C for 2 h (5 °C min⁻¹). Before catalyst loading, the reactor was purged with an inert gas in order to eliminate residual air. Then, the reactor was loaded with approximately 0.2 g of pre-sulfided catalyst (–80/+100 mesh), 500 ppm of S from DBT and 100 mL of n-hexadecane used as a solvent. The HDS of DBT reaction was carried out in a batch Parr reactor at 320 °C and a hydrogen pressure of 5.5 MPa A stirring rate of 800 rpm was employed. Reaction products were analyzed by gas chromatography (GC) with an Agilent 7890 gas chromatograph equipped with an Agilent 30 m HP-5 capillary column. The samples were taken every 20 min during the first hour, then every 30 min for the next 4 h. The reduction of feed volume due to sampling was < 5% of total volume. Catalytic activity was expressed in terms of % conversion of DBT versus reaction time. The mean standard deviation for conversion measurements was about 3%. Using conversion data, the initial reaction rate (expressed as mol of DBT converted per second and per gram of catalyst) was calculated for each catalyst.

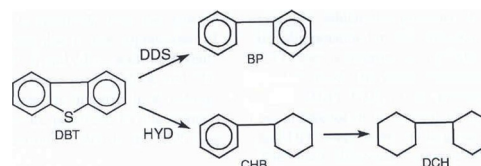
The reaction products of the HDS of DBT were biphenyl (BP), dicyclohexyl (DCH) and cyclohexylbenzene (CHB). For all catalysts, tetrahydroadibenzothiophene (THDBT) product was not detected by the GC analysis. As seen in Scheme 1, those products are formed through two parallel reaction routes [45,46]: biphenyl is formed through the direct desulfurization pathways (DDS) whereas cyclohexylbenzene and dicyclohexyl are formed through the hydrogenation pathway (HYD). Thus, the HYD/DDS selectivities ratio was calculated by the equation:

$$\text{HYD/DDS} = [\text{CHB}] + [\text{DCH}] / [\text{BP}]$$

3. Results and discussion

3.1. Density functional theory (DFT) calculations

In order to follow the changes in the electronic state of the MoS₂ phase as a function of Ru loading, the DFT calculations were carried out. Band structures for some compounds under study are shown in Fig. 2. As seen, the separately MoS₂ and RuS₂ compounds (Fig. 2(a) and



Scheme 1. HDS of DBT reaction scheme for the sulfided NiMoW/HMS and NiMoW/HMS-Ti catalysts, where DDS and HYD are direct desulfurization and hydrogenation reaction pathways, respectively; DBT: dibenzothiophene; CHB: cyclohexylbenzene; BP: biphenyl; DCH: dicyclohexyl.

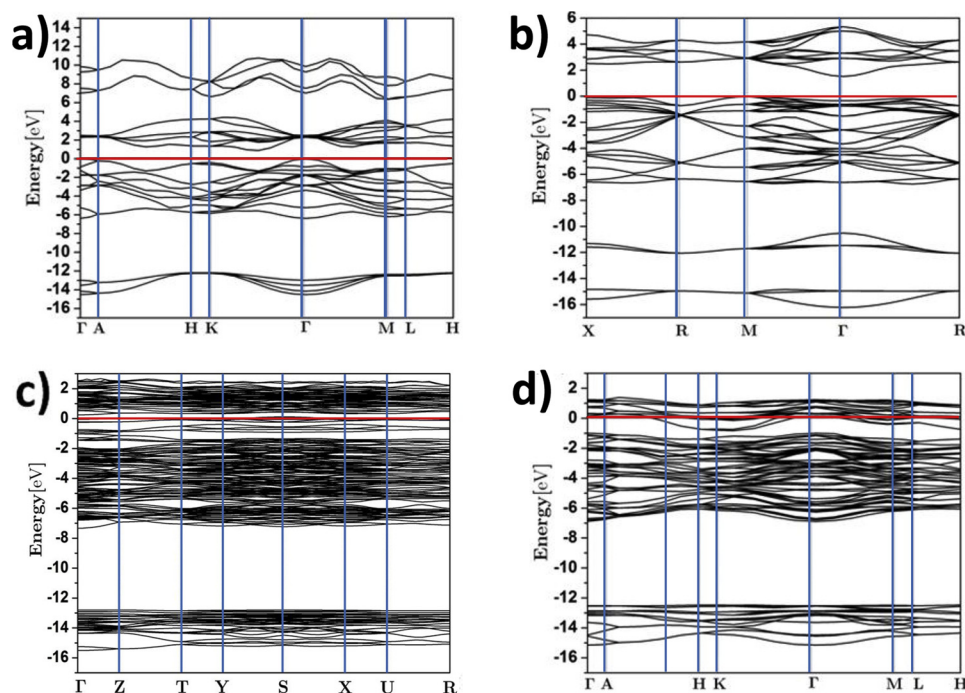


Fig. 2. Band structure for the crystalline $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ phase: (a) $x = 0$, (b) $x = 0.25$, (c) $x = 0.44$ and (d) $x = 1$. The horizontal solid red line indicates the Fermi level localized at 0 eV (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article).

(b)) present a semiconductor character, but when a Ru impurity is introduced into the MoS_2 crystalline structure to form the $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ solid solution (Fig. 2(c) and (d)), a metallic character is developed. This behavior stands at least for the different x values considered here. Due to the electronic properties of a crystalline structure are mainly manifested at the Fermi level, Fig. 3 shows the partial density of states (PDOS) and Mulliken charge for S, Mo and Ru atoms as a function of the concentration x . The PDOS for distinct atoms as a function of the Ru concentration x is plotted at this point. In these figures it is observed that for Ru-free MoS_2 compound, the [Mo]3d orbital is the one that participates at the Fermi level, whereas for RuS_2 ($x = 1$) it presents a higher relative participation through [Ru]4d and hybridized [S]3p and [S]3d orbitals. For $x = 0$, it is observed that the effect of introducing Ru impurities into the MoS_2 crystalline structure is to increase the density of states available at the Fermi level. Particularly it is observed that while [Mo]3d orbital presents a maximum at $x = 0.25$, both [S]3p and [Ru]4d orbitals present it at $x = 0.44$ which also agrees with that of the maximum total DOS (at the Fermi level) corresponding to this concentration value. This indicates that the metallic character of the molybdenum ions increased when the ruthenium ions are incorporated.

To get more insight about electronic properties of the $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ solid solution, we carried out a population analysis to compute the Mulliken charges. In Fig. 3(d)–(f) the Mulliken charges values for distinct atomic species are plotted as a function of Ru content x . Results for MoS_2 and RuS_2 composites ($x = 0$ and $x = 1$, respectively), show Mulliken charges values with practically null dispersion. When Ru impurities are introduced into the MoS_2 crystalline structure ($x \neq 0$ or $x \neq 1$), a dispersion on charge is observed mainly for S atoms (Fig. 3(d)). In addition, Fig. 3(d)–(f) show that for some x values, distinct atoms present both positive and negative charge polarities, thus displaying an amphoteric behavior. Interesting is that the only solid solution for which all the distinct atoms present amphoteric behavior simultaneously corresponds to $x = 0.44$. Thus the reason why the highest contribution to the total density of states (Fig. 3(a)–(c)) is at $x = 0.44$, is because an atom not only can donate or accept electrons with atoms of different species, but also with those of the same nature. It should be noted that we just mapped some particular compositional

values of x . However, the results suggest that it is possible to find an even better solid solution and this must be found around $x = 0.44$. For this concentration value ($x = 0.44$), the total density of states is maximum due to: (a) the charge polarity distribution around 0 is symmetric (tuned) for all atoms, and (b) the charge magnitude for all the atoms is the same or almost the same. Under these conditions, an electron could jump from one atom to another without distinguishing the species, as in a medium with negligible resistance (ballistic transport). In conclusion, one can assume that the incorporation of ruthenium ions could promote a synergistic effect between Mo and Ru ions, resulting in an increase of the metallic character of the molybdenum ions, observing the highest effect on the metallicity around $x = 0.44$ value.

Since 2H- MoS_2 crystallizes into a trigonal-prismatic coordination for the metal, the effect of the trigonal-prismatic crystal field (CEF) is to lift the five-fold degeneracy of the d-orbitals providing three distinct energy values in the crystal [47,48]. Two of these values are doubly degenerate and one of them is single degenerate. These values are: (a) d_{z^2} , (b) $d_{x^2-y^2}$, d_{xy} , (c) d_{yz} and d_{zx} . There is a big body of discussion about their ordering, but all the works agree that d_{z^2} is the lowest in energy. Our results for 2H- MoS_2 agree with the expected analysis. Moreover, Mo d-orbitals interact with S p-orbitals of the same symmetry, forming a hybridized interaction for this compound (2H- MoS_2). In order to form the new $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ structure, Ru was introduced into it with different percentage until the desired structure was obtained keeping the original 2H- MoS_2 (trigonal-prismatic) configuration throughout the analysis. Henceforth, Ru s-orbitals contribute with the hybridized orbital produced by MoS_2 for a final d-p-s orbital interaction, consequently a metallization of the molybdenum ions occurred.

3.2. Characterizations of the oxide catalysts

The chemical characteristics of $\text{Ru}_x\text{Mo}_{(1-x)}/\text{SBA-15}$ oxide catalysts are shown in Table 2. As seen in this table, the Ru and Mo content determined by ICP-AES analysis is close to the nominal one. This is because, taking into account the volatility of ruthenium oxide species [9], careful calcination was employed in order to avoid as much as possible ruthenium phases losses. The amount of ruthenium increases

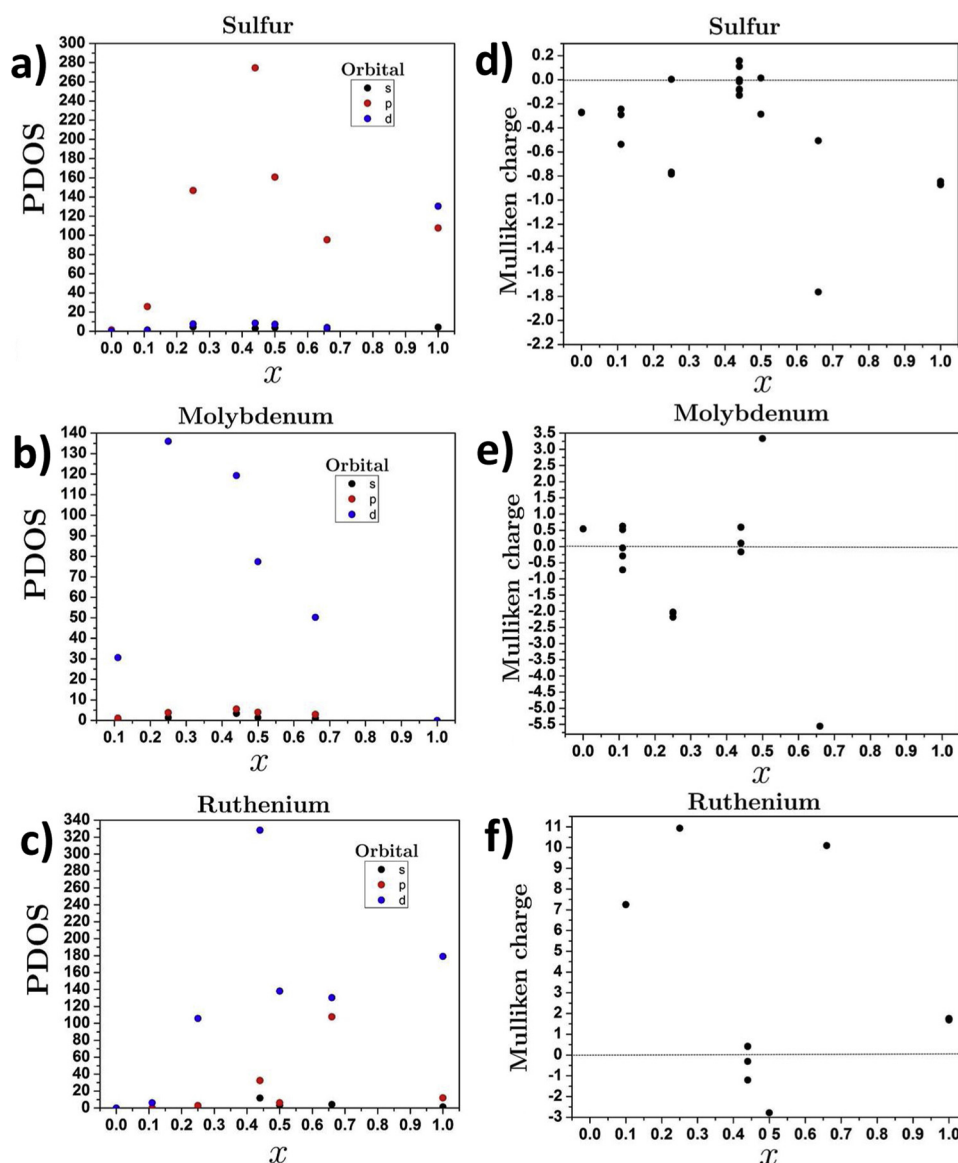


Fig. 3. PDOS (a–c) and Mulliken (d–f) charge for the S, Mo and Ru atoms against the Ru concentration x . PDOS values are computed at the Fermi level localized at 0 eV.

Table 2

Theoretical metal loadings and chemical composition of the calcined samples (from ICP-AES).

| Sample | Theoretical Loading | | | Experimental Loading | | |
|---|---------------------|---------|-----------------|----------------------|---------|-----------------|
| | Ru %wt. | Mo %wt. | Ru/(Ru + Mo) at | Ru %wt. | Mo %wt. | Ru/(Ru + Mo) at |
| Mo/SBA-15 | 0.00 | 12.09 | 0 | 0.00 | 12.40 | 0.00 |
| Ru _{0.1} Mo _{0.9} /SBA-15 | 1.28 | 10.88 | 0.10 | 1.39 | 10.11 | 0.12 |
| Ru _{0.2} Mo _{0.8} /SBA-15 | 2.56 | 9.67 | 0.20 | 2.21 | 9.54 | 0.18 |
| Ru _{0.4} Mo _{0.6} /SBA-15 | 5.13 | 7.25 | 0.40 | 5.90 | 7.31 | 0.43 |
| Ru _{0.6} Mo _{0.4} /SBA-15 | 7.69 | 4.84 | 0.60 | 7.33 | 5.31 | 0.57 |
| Ru/SBA-15 | 12.81 | 0.00 | 1.00 | 11.64 | 0.00 | 1.00 |

with decreasing molybdenum content being the atomic Ru/(Ru + Mo) ratio obtained by chemical analysis close to the nominal one.

The textural properties of the calcined Ru_xMo_(1-x)/SBA-15 catalysts

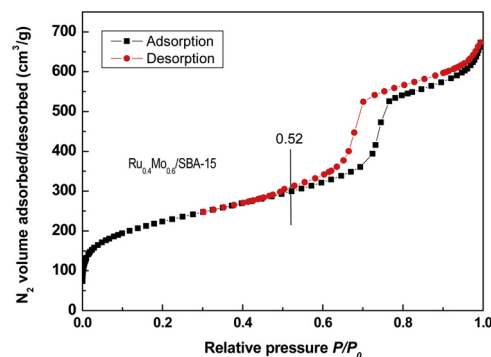


Fig. 4. N₂ sorption isotherm at -196 °C on sulfide Ru_{0.4}Mo_{0.6}/SBA-15 sample.

were studied by N₂ sorption isotherms at -196 °C. Because the similar isotherms exhibit all oxide precursors, Fig. 4 illustrates the N₂ sorption isotherm of the most representative sulfide Ru_{0.4}Mo_{0.6}/SBA-15 sample. According to the IUPAC classification [49], the N₂ adsorption-desorption isotherms display type II isotherm with appreciable hysteresis

Table 3

Textural properties^a and B/L acidities ratio^b of the pure SBA-15 support and sulfided catalysts as determined by N₂ adsorption-desorption isotherms^a at -196 °C.

| Sample | S _{BET} (m ² /g) | V _p (nm) | dp ^{DFT} (cm ³ /g) | B/L ratio ^c |
|--|---|------------------------|--|------------------------|
| SBA-15 | 864 | 1.23 | 2.5 | – |
| MoS ₂ /SBA-15 | 641 | 0.96 | 2.0 | 0.15 |
| Ru _{0.1} Mo _{0.9} S ₂ /SBA-15 | 653 | 0.97 | 2.1 | – |
| Ru _{0.2} Mo _{0.8} S ₂ /SBA-15 | 691 | 1.03 | 2.3 | 0.12 |
| Ru _{0.4} Mo _{0.6} S ₂ /SBA-15 | 718 | 1.03 | 2.3 | 0.24 |
| Ru _{0.6} Mo _{0.4} S ₂ /SBA-15 | 680 | 1.01 | 2.2 | 0.06 |
| RuS ₂ /SBA-15 | 663 | 0.97 | 2.1 | 0.06 |

^a Specific surface area (S_{BET}) and pore volume (V_p) were determined by the Brunauer-Emmett-Teller method, while the pore diameter (dp^{DFT}) was determined by the NLDFT method.

^b As determined by DRIFT spectroscopy of adsorbed pyridine.

loops of type H1. The N₂ isotherms are the same as that reported for SBA-15 possessing some micro channels within its structure [42,43]. Thus, the pore structure parameters, such as specific area and cumulative pore volume (V_p) were calculated by the Brunauer-Emmett-Teller method, while the pore diameter (d_p) were calculated using Nonlocal Density Functional Theory (NLDFT) method applied to desorption branch of the N₂ sorption isotherms are listed in Table 3. The pure SBA-15 support manifests the highest specific area 864 m² g⁻¹. As expected, the specific area value decreases with Mo and Ru loading on the support. The values of S_{BET} of SBA-15-supported samples follow the order: Ru_{0.4}Mo_{0.6} > Ru_{0.2}Mo_{0.8} > Ru_{0.6}Mo_{0.4} > Ru > Ru_{0.1}Mo_{0.9} > Mo. The monometallic Mo/SBA-15 catalyst shows the largest drop in surface area among the catalysts studied. The pore diameter and pore volume slightly decreases with the loading of Mo-Ru phases (Table 3).

Temperature programmed reduction technique (TPR-H₂) was employed to check the effect of Ru incorporation on the reducibility of supported MoO₃ species. The TPR profiles of calcined Ru_xMo_(1-x)/SBA-15 catalysts are shown in Fig. 4. The TPR profile of monometallic Ru/SBA-15 catalyst exhibits a unique H₂ consumption peak at 220 °C (Fig. 4(e)), which corresponds to reduction of RuO₂ to metallic Ru (RuO₂ + 2H₂ → Ru + 2 H₂O) [50,51]. In the presence of Mo, the intensity of RuO₂ reduction peak decreases strongly and its reduction occurs at higher temperature suggesting an interaction between ruthenium and molybdenum. Furthermore, for the Ru_{0.1}Mo_{0.9}S₂/SBA-15 catalyst, this peak does not appear suggesting the absence of separate RuO₂ phase. Going from Ru_{0.6}Mo_{0.4}/SBA-15 to Ru_{0.4}Mo_{0.6}/SBA-15 catalysts the peak belonging to RuO₂ reduction is shifted towards higher temperatures (from 246 °C to 288 °C, respectively). This is probably because the polarization of Ru–O bonds by Mo ions making them more ionic and consequently more difficult to reduce.

The TPR profile of Mo/SBA-15 catalyst exhibits two reduction peaks at about 521 °C and 700 °C (Fig. 5(a)). The first reduction peak is associated with the reduction of MoO₃ → MoO₂, while the higher reduction temperature is characteristic to MoO₂ → Mo⁰ reduction of polymeric octahedral molybdenum species [52–54]. For Ru-containing catalysts, the latter process is less important. After ruthenium incorporation into Mo/SBA-15, the intensity of the peak associated with the reduction Mo⁴⁺ → Mo⁰ decreases and the corresponding hydrogen consumption occurs at lower temperature. Noticeably, for the Ru_{0.6}Mo_{0.4}/SBA-15, the reduction temperature of Mo⁴⁺ species diminished drastically from 700 °C to 600 °C. For the Ru_{0.6}Mo_{0.4}/SBA-15 sample, the Mo⁴⁺ → Mo⁰ transformation appears as a shoulder of the most intense peak indicative of reduction of MoO₃ species. The effect of ruthenium ions on the reducibility of Mo⁶⁺ species is not linear with Ru content. The lower reduction temperature for the Mo⁶⁺ species is observed for the Ru_{0.4}Mo_{0.6}S₂/SBA-15 catalyst (494 °C) followed by Ru_{0.2}Mo_{0.8}/SBA-15 (506 °C) and Ru_{0.6}Mo_{0.4}/SBA-15 (510 °C). The shift to lower reduction temperature strongly suggests the interaction

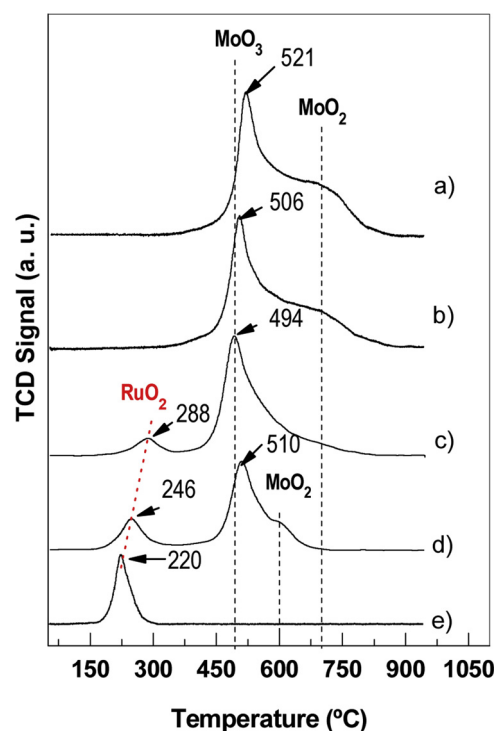


Fig. 5. TPR profiles of the calcined Ru_xMo_(1-x)/SBA-15 catalysts: (a) x = 0; (b) x = 0.2; (c) x = 0.4; (d) x = 0.6 and (e) x = 1.

between ruthenium and molybdenum species. Thus, TPR data indicate that a synergy effect between Ru and Mo might occur which could be reflected in the performance of these catalysts.

3.3. Characterizations of the sulfided catalysts

3.3.1. X-ray diffraction (XRD)

The X-ray diffraction patterns of the freshly sulfided Ru_xMo_(1-x)S₂/SBA-15 catalysts in the 2θ interval from 10° to 80° are shown in Fig. 6. The X-ray patterns of the samples show a broad line between 15 and 30°, originated from the amorphous part of the silica support. No reflections belonging to crystalline molybdenum phases were observed. The higher-loaded Ru catalysts (RuS₂/SBA-15 and Ru_{0.6}Mo_{0.4}S₂/SBA-15) exhibited peaks reflections characteristics to the RuS₂ phase. The monometallic Ru catalyst (RuS₂/SBA-15) shows two reflection peaks at 27.4° and 54.0° in 2θ, which are associated with the (111) and (113) planes, respectively, of cubic RuS₂ crystalline (JCPDS 00-012–0737) [55]. The diffraction peak significantly decreases when molybdenum is incorporated (Ru_{0.6}Mo_{0.4}S₂/SBA-15 catalyst), besides the diffraction at 54.0° in 2θ was not observed. These diffraction peaks disappeared in the catalysts with higher Mo contents. One can conclude that the presence of molybdenum species results in the formation of highly dispersed sulfided phases.

3.3.2. X-ray photoelectron spectroscopy (XPS)

Information about the metal surface exposure and the type of species formed in the freshly sulfided catalysts were obtained from X-ray photoelectron spectroscopy. The Mo 3d and Ru 3p core-level spectra of the freshly sulfide Ru_xMo_(1-x)S₂/SBA-15 catalysts are shown in Figs. 7 and 8, respectively. The binding energies (BE) values of the Mo 3d_{5/2}, Ru 3p_{3/2}, S 2p core levels and ΔMo(Ru) separation energies are shown in Table 4. All catalysts have the S 2p_{3/2} peak at 161.2 ± 0.1 eV, which is characteristic of S²⁻ ions [45,56]. The absence of a second component of BE around 168 eV, where sulfate species are usually observed, indicates that the experimental procedure followed during sulfidation and sample transfer within the spectrometer chamber was efficient in

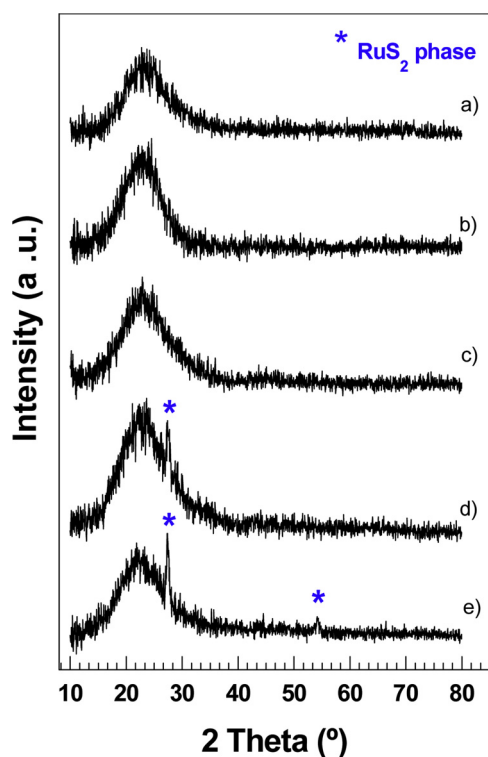


Fig. 6. X-ray diffraction patterns of the sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts: (a) $x = 0$; (b) $x = 0.2$; (c) $x = 0.4$; (d) $x = 0.6$ and (e) $x = 1$.

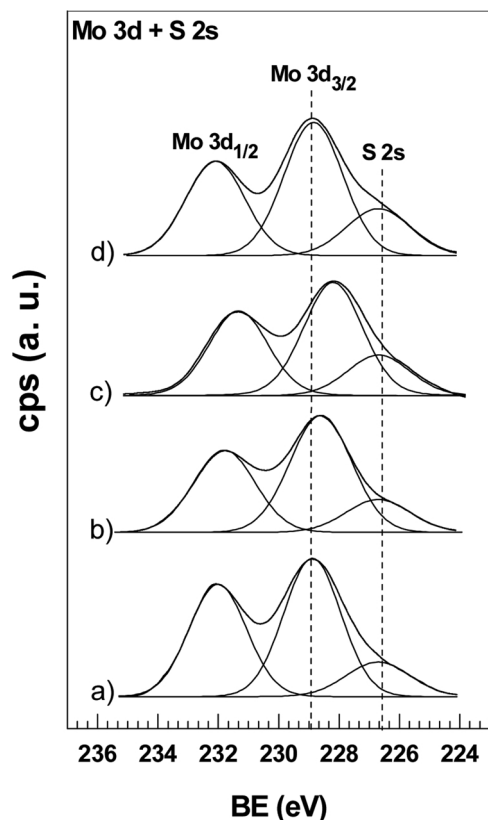


Fig. 7. Mo 3d core level spectra of the sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts: (a) $x = 0$; (b) $x = 0.2$; (c) $x = 0.4$ and (d) $x = 0.6$.

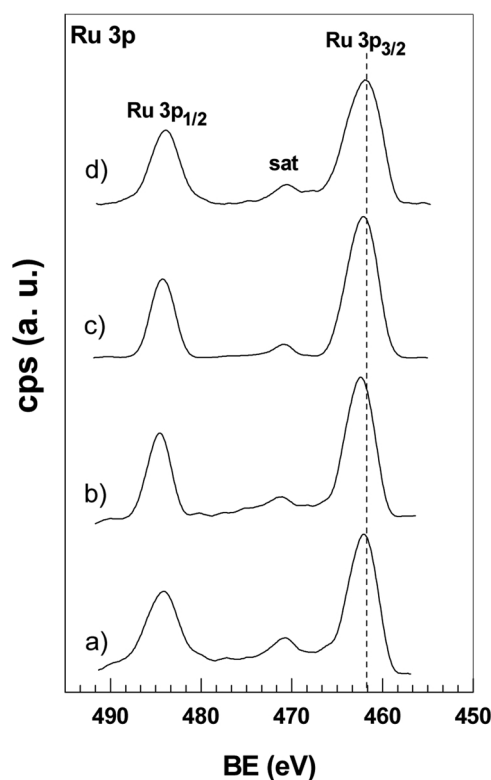


Fig. 8. Ru 3p core level spectra of the sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts: (a) $x = 0$; (b) $x = 0.2$; (c) $x = 0.4$; (d) $x = 0.6$ and (e) $x = 1$.

avoiding air contact.

The Mo 3d spectra of all catalysts showed the BE of the most intense Mo $3d_{5/2}$ peak at 228.5 ± 0.4 eV. This value is somewhat higher than that usually observed at 228 eV for stoichiometric MoS_2 [57]. This is likely due to the interaction of molybdenum species with the support surface, then the electrons of the molybdenum environment are slightly attracted by the support, which leads to a slight increase of BE values. The absence of peaks corresponding to oxy-sulfide species (like $\text{MoO}_2\text{S}_2^{2-}$) indicates that Mo sulfidation is complete. Nonetheless, one can see important changes in the BE values of Mo 3d core level upon Ru ions loading. Incorporation of Ru ions decreases the BE values of Mo $3d_{5/2}$ peak. For the low and high Ru containing catalysts ($x = 0.1$ and 0.6), the BE value of Mo $3d_{5/2}$ level slightly diminished to 228.8 eV, which is very close to the monometallic $\text{MoS}_2/\text{SBA-15}$ catalyst. The largest decrease of the BE value was observed for the bimetallic $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst (from 228.9–228.2 eV) followed by the $\text{Ru}_{0.2}\text{Mo}_{0.8}\text{S}_2/\text{SBA-15}$ one (from 228.9–228.6 eV). The decrease in the BE values indicates that there is an enrichment of electrons in the close vicinity of molybdenum ions, thus increasing the metallic character, such as indicated by DFT calculations.

It is emphasized that we recorded here the Ru 3p core-level spectra because the strong overlapping of C 1s and Ru 3d signals. The Ru 3p spectra of all catalysts showed a single doublet whose most intense $\text{Ru}3p_{3/2}$ component of the doublet appeared at a BE of 461.1 ± 0.3 eV. This value is characteristic to the presence of RuS_2 phase [15]. Similarly, changes in the BE values of Ru 3p were observed. With the exception of lower Ru containing catalyst ($\text{Ru}_{0.1}\text{Mo}_{0.9}\text{S}_2/\text{SBA-15}$), the presence of Mo ions induces a slight increment of the BE values of Ru $3p_{3/2}$ peak. The higher increase of the BE value was observed in $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst (0.4 eV), while the BE values of $\text{Ru}_{0.2}\text{Mo}_{0.8}\text{S}_2/\text{SBA-15}$ and $\text{Ru}_{0.6}\text{Mo}_{0.4}\text{S}_2/\text{SBA-15}$ ones increased only 0.2 and 0.1 eV, respectively. The drop in the BE observed in Ru 3p signal is related with the electron enrichment around Ru ion environment, as it was also confirmed by DFT calculations.

Table 4
Binding energies (eV) of core-electrons of the sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ catalysts.

| Catalyst | Mo 3d _{5/2} | $\Delta_{\text{Mo}(5/2-3/2)}$ | Ru 3p _{3/2} | $\Delta_{\text{Ru}(3/2-1/2)}$ | S 2p _{3/2} |
|--|----------------------|-------------------------------|----------------------|-------------------------------|---------------------|
| MoS ₂ /SBA-15 | 228.9 | 3.2 | – | – | 161.9 |
| Ru _{0.1} Mo _{0.9} S ₂ /SBA-15 | 228.8 | 3.2 | 461.9 | 22.2 | 162.0 |
| Ru _{0.2} Mo _{0.8} S ₂ /SBA-15 | 228.6 | 3.2 | 462.1 | 22.2 | 161.9 |
| Ru _{0.4} Mo _{0.6} S ₂ /SBA-15 | 228.2 | 3.2 | 462.3 | 22.2 | 161.9 |
| Ru _{0.6} Mo _{0.4} S ₂ /SBA-15 | 228.8 | 3.2 | 462.0 | 22.1 | 161.9 |
| RuS ₂ /SBA-15 | – | – | 461.9 | 22.2 | 161.9 |

Table 5
Surface atomic ratios of the sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ /SBA-15 catalysts.

| Catalyst | Mo/Si at | Ru/Si at | (Ru-Mo)/Si | S/(Ru + Mo) |
|--|----------|----------|------------|-------------|
| MoS ₂ /SBA-15 | 0.016 | – | 0.016 | 1.28 |
| Ru _{0.1} Mo _{0.9} S ₂ /SBA-15 | 0.016 | 0.002 | 0.018 | 1.33 |
| Ru _{0.2} Mo _{0.8} S ₂ /SBA-15 | 0.015 | 0.004 | 0.019 | 1.41 |
| Ru _{0.4} Mo _{0.6} S ₂ /SBA-15 | 0.014 | 0.010 | 0.024 | 1.41 |
| Ru _{0.6} Mo _{0.4} S ₂ /SBA-15 | 0.008 | 0.009 | 0.017 | 1.37 |
| RuS ₂ /SBA-15 | – | 0.015 | 0.015 | 1.22 |

The surface Mo/Si, Ru/Si and S/(Mo + Ru) atomic ratios are shown in Table 5. The dispersion of Mo species gradually decreased with the drop of Mo loading, while the dispersion of sulfide Ru species did not decrease linearly with the drop of Ru loading (Table 5). Considering the relative amounts of surface Mo and Ru species, the total dispersion of both sulfide Ru and Mo species on the surface follows the order: Ru_{0.4}Mo_{0.6}S₂/SBA-15 > Ru_{0.2}Mo_{0.8}S₂/SBA-15 > Ru_{0.1}Mo_{0.9}S₂/SBA-15 > Ru_{0.6}Mo_{0.4}S₂/SBA-15 > MoS₂/SBA-15 > RuS₂/SBA-15. One can assume that the Ru incorporation has an important effect on the dispersion of the both Mo and Ru sulfide phases, the higher enrichment of the exposure Ru and Mo species was observed on Ru_{0.4}Mo_{0.6}S₂/SBA-15 catalyst, while the lowest amount of active species was observed on the respective monometallic catalysts.

The comparison of S/(Mo + Ru) atomic ratio compiled in Table 5, which were calculated taking into account total exposure sulfide Mo and Ru ions, might give an idea about the sulfidation degree of the catalysts. The higher value of the S/(Mo + Ru) at ratio was observed in Ru_{0.2}Mo_{0.8}S₂/SBA-15 and Ru_{0.4}Mo_{0.6}S₂/SBA-15 catalysts, again was observed in monometallic catalysts, which could indicate that these monometallic samples are less sulfided in comparison with the bimetallic ones.

3.3.3. DRIFTS of adsorbed pyridine

The acidity of sulfided catalysts was evaluated by DRIFT spectra of adsorbed pyridine. Fig. 9 shows the DRIFT spectra of adsorbed pyridine in the range of 1400–1700 cm^{−1}. As seen in this figure, all sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ /SBA-15 catalysts exhibit bands at 1638, 1595 (1604 cm^{−1} for RuS₂/SBA-15), 1541, 1486 and 1443 cm^{−1}.

The bands at about 1541 and 1638 cm^{−1} are due to pyridinium ions adsorbed on the Brønsted acid sites (PyH⁺) [58] whereas two bands observed at about 1443 and 1595 cm^{−1} (1604 cm^{−1} for RuS₂/SBA-15) are assigned to pyridine coordinated to Lewis acid sites (PyL) [59]. The band at about 1486 cm^{−1} is the superposition of signals of Lewis and Brønsted acid sites. Since the naked SBA-15 substrate does not display Brønsted acidity [22], we assume that Brønsted acid sites are protons of -SH groups formed during sulfidation. As seen in Fig. 9, the intensity of the band at 1541 cm^{−1} (Brønsted acidity) follows the trend: Ru_{0.4}Mo_{0.6}S₂/SBA-15 > Ru_{0.2}Mo_{0.8}S₂/SBA-15 ≈ MoS₂/SBA-15 > Ru_{0.6}Mo_{0.4}S₂/SBA-15 ≈ RuS₂/SBA-15. The information that Ru_{0.4}Mo_{0.6}S₂/SBA-15 catalyst exhibit largest Brønsted acidity among the catalysts studied is relevant for hydrogen activation during HDS of DBT reaction.

The influence of Ru on the concentration of the Brønsted (B) acid and Lewis (L) acid sites of $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ /SBA-15 catalysts have been

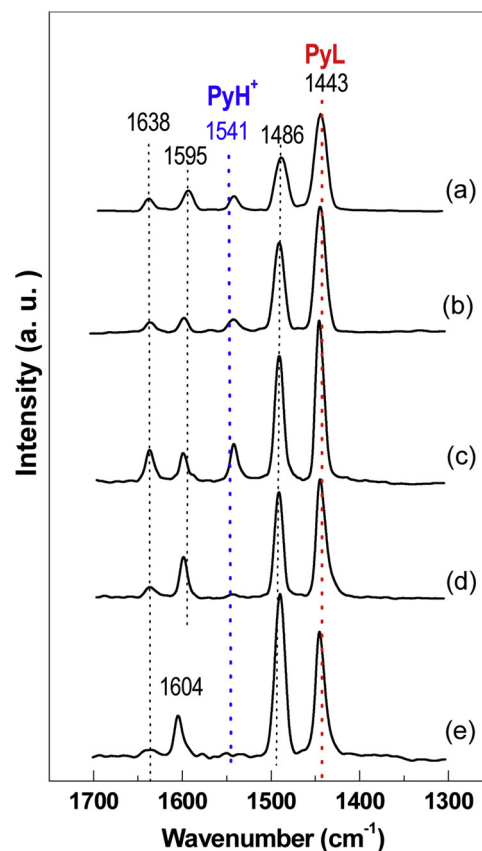


Fig. 9. DRIFT spectra of adsorbed pyridine for the sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ /SBA-15 catalysts: (a) $x = 0$; (b) $x = 0.2$; (c) $x = 0.4$; (d) $x = 0.6$ and (e) $x = 1$.

estimated considering areas of bands at 1541 cm^{−1} and 1443 cm^{−1}, respectively. Taking into account, the different molar absorption coefficients of protonated and coordinated pyridine [43], additional information was obtained by comparison of the B/L acidities ratio of the sulfided catalysts given in Table 3. The comparison of B/L ratio for bimetallic catalysts evidences the following trend: Ru_{0.4}Mo_{0.6}S₂/SBA-15 > MoS₂/SBA-15 ≈ Ru_{0.2}Mo_{0.8}S₂/SBA-15 > Ru_{0.6}Mo_{0.4}S₂/SBA-15 > RuS₂/SBA-15. Thus, the Ru_{0.4}Mo_{0.6}S₂/SBA-15 catalyst is unique sample showing a larger B/L ratio than monometallic MoS₂/SBA-15. This information is relevant for heterolytic dissociation of hydrogen

3.4. Activity test

The catalysts were tested in HDS of DBT reaction carried out in a batch reactor at 320 °C and total hydrogen pressure of 5.5 MPa. The laboratory-synthesized CoMoS/γ-Al₂O₃ catalyst tested upon the same reaction conditions was used as reference. The comparison of the initial reaction rates of the catalysts is shown in Fig. 9. Activity obtained for the MoS₂/SBA-15 catalyst was found the lowest among the catalyst series. For the RuS₂/SBA-15 catalyst, the reaction rate was almost 2.5

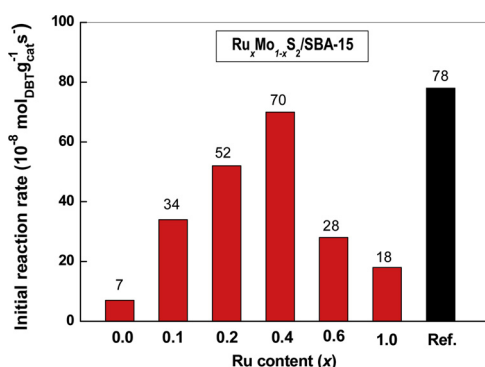


Fig. 10. Influence of the Ru content (x) on the initial reaction rate of $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts in HDS of DBT reaction (batch reactor, $T = 320^\circ\text{C}$, total H_2 pressure of 5.5. MPa). The $\text{CoMoS}/\gamma\text{-Al}_2\text{O}_3$ catalyst was used as reference.

fold the activity of the $\text{MoS}_2/\text{SBA-15}$ one. This result was expected since early reports about the periodic trends exhibited that Ru provides more activity than Mo [4,28]. As compared with monometallic catalysts, a large activity enhancement was observed for the binary $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ systems. Since the activities of all bimetallic systems were greater than the sum of the activities of $\text{RuS}_2/\text{SBA-15}$ and $\text{MoS}_2/\text{SBA-15}$ catalysts, a synergetic effect between Ru and Mo occurs. At concentration of $x = 0.1$ in the $\text{Ru}_{0.1}\text{Mo}_{0.9}\text{S}_2/\text{SBA-15}$ catalyst provides almost twice the activity of $\text{RuS}_2/\text{SBA-15}$ and 5 times more than that of $\text{MoS}_2/\text{SBA-15}$. For the Ru concentration (x) of 0.2 and 0.4, it is observed an increase in the catalytic activity of about 50% and 100% more than that obtained for $x = 0.1$. A further increase led to a drastic decrease in activity. Therefore, the sulfided $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst exhibit the best catalyst response in HDS of DBT upon reaction conditions studied. Contrary to this work, the absence of synergy between Ru and Mo was reported for alumina-supported Ru-Mo/ $\gamma\text{-Al}_2\text{O}_3$ catalysts, which were calcined before sulfidation [15]. In comparison to $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst, the laboratory-synthesized $\text{CoMoS}/\gamma\text{-Al}_2\text{O}_3$ catalyst exhibited a little larger initial activity (78 vs. $70 \times 10^{-8} \text{ mol}_{\text{DBT}} \text{ g}^{-1} \text{ s}^{-1}$).

Fig. 10 shows the yields of products and HYD/DDS selectivities ratios calculated at 26% of DBT conversion. The reaction products were: biphenyl (BP), cyclohexylbenzene (CHB) and dicyclohexyl (DCH). It is noted that tetrahydrodibenzothiophene (THDBT) was not detected in the chromatograms. Regardless of the Ru-loading, the main product was biphenyl followed by cyclohexylbenzene. As seen in Scheme 1, BP and CHB were formed via direct desulfurization (DDS) and hydrogenation (HYD) reaction routes of DBT transformation, respectively. The monometallic $\text{RuS}_2/\text{SBA-15}$ and $\text{MoS}_2/\text{SBA-15}$ catalysts did not show the DCH product suggesting their lower HYD function with respect to $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ systems.

When we look at the effect of Ru incorporation into MoS_2 crystal structure on the HYD/DDS selectivity ratios (Fig. 11) we see that for all catalysts this ratio is in the range 0.07–0.43. This clearly indicates the C–S bond cleavage (DDS route) of DBT HDS reaction (DDS) is dominant over the hydrogenation of the aromatics ring (HYD route). The HYD/DDS selectivity ratio follows the trend: $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15} > \text{Ru}_{0.2}\text{Mo}_{0.8}\text{S}_2/\text{SBA-15} > \text{Ru}_{0.6}\text{Mo}_{0.4}\text{S}_2/\text{SBA-15} > \text{Ru}_{0.1}\text{Mo}_{0.9}\text{S}_2/\text{SBA-15} > \text{CoMo(S)}/\gamma\text{-Al}_2\text{O}_3 > \text{RuS}_2/\text{SBA-15} > \text{MoS}_2/\text{SBA-15}$. The HYD/DDS ratio of the most active $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst is six-times higher than that achieved on the $\text{MoS}_2/\text{SBA-15}$ counterpart. Noticeably, $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst showed two-fold higher hydrogenation properties than synthesized $\text{CoMoS}/\gamma\text{-Al}_2\text{O}_3$ reference catalyst. For all catalysts, the HYD pathway follows a similar trend as that observed for the catalytic performance (Fig. 11); even when the activity falls down to 40%; for $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ to $\text{Ru}_{0.6}\text{Mo}_{0.4}\text{S}_2/\text{SBA-15}$ selectivity only changed 25%. The enhancement of HYD/DDS selectivity ratio after Ru incorporation into the base

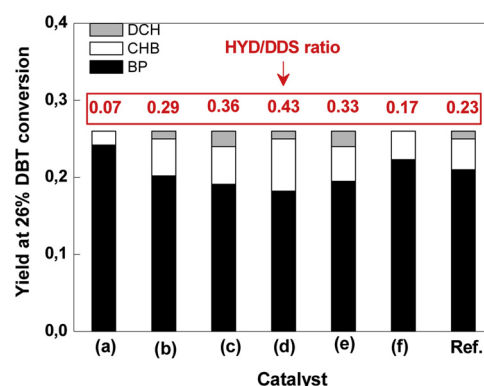


Fig. 11. Yields of the products at 26% of DBT conversion and HYD/DDS selectivities ratio in HDS of DBT reaction over $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts (batch reactor, $T = 320^\circ\text{C}$, total H_2 pressure of 5.5. MPa): (a) = MoS_2 ; (b) = $\text{Ru}_{0.1}\text{Mo}_{0.9}\text{S}_2$; (c) = $\text{Ru}_{0.2}\text{Mo}_{0.8}\text{S}_2$; (d) = $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2$; (e) = $\text{Ru}_{0.6}\text{Mo}_{0.4}\text{S}_2$ and (f) = MoS_2 . The laboratory-made $\text{CoMo}/\gamma\text{-Al}_2\text{O}_3$ sulfide catalyst was used as reference.

$\text{MoS}_2/\text{SBA-15}$ occurs, which is in good agreement with those observed for alumina-supported Ru-Mo catalysts [15].

Considering the DBT HDS reaction mechanism, it is generally assumed that the sulfur vacancies are responsible for the direct sulfur abstraction from DBT (DDS route) whereas the acidic SH groups are involved on the HYD reaction (Scheme 1). Assuming that sulfur vacancies located on both rim and edge sites of MoS_2 phase are responsible for C–S bond hydrogenolysis whereas DBT transformation via hydrogenation reaction route occurs exclusively on the rim sites [60], the largest HYD activity of $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ can be due to its largest amount of the rim sites. The enhancement of HYD selectivity observed for this most active catalyst might to be explained also considering that the self-produced H_2S might to alter the balance between DDS and HYD active sites inhibiting the DDS route much stronger than the HYD reaction pathway [61]. This is because of the strong competition of the H_2S with DBT for adsorption on vacant sites leading to inhibition of DDS route [61]. However further experiments are needed to confirm this supposition.

3.5. Catalyst activity-structure correlations

In this work, the combined information obtained from theoretical and experimental catalyst characterization strongly suggests a synergetic effect between ruthenium and molybdenum species. However, a linear dependency of catalytic activity on Ru content (x) in the $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ solid solution was not observed indicating that molybdenum replacement by Ru should be optimized. In fact, the largest synergetic effect was archived for the catalyst prepared with stoichiometry $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2$. Taking into account the TPR characterization of the oxide precursors, this catalyst exhibits a lowest metal-support interaction with SBA-15 support. After sulfidation, the $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst demonstrated to be bifunctional in the HDS of DBT reaction through its both metal and acid functions. This can be explained considering that this catalyst exhibited the best metal sulfides dispersion (from XRD), largest specific BET surface area (Table 3), highest Brønsted-to-Lewis acidities ratio (DRIFTS of pyridine) and the largest metal sulfide surface exposure among the catalysts studied (from XPS). Considering the latter factor, it was found a linear correlation between the surface exposure of the Ru and Mo sulfide species and the catalytic performance of the catalysts confirming the importance of the metal sulfide surface exposure on the catalyst activity (Fig. 12). In addition, XPS results confirmed total sulfidation of Ru and Mo phases after catalyst activation by sulfidation at 400°C (Table 4). This is important observation because much higher sulfidation temperature is needed for the formation of RuS_2 phase with pyrite-like structure on the

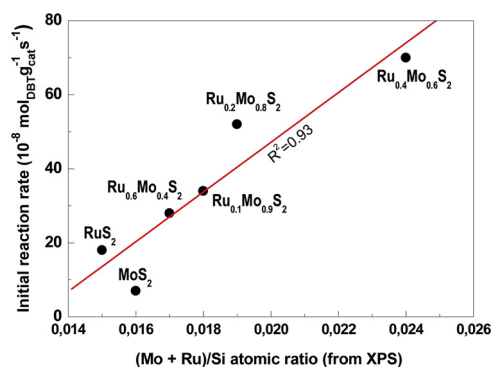


Fig. 12. Influence of the surface exposure of Mo and Ru sulfide species on the initial reaction rate of HDS of DBT reaction over sulfided $\text{Ru}_x\text{Mo}_{1-x}\text{S}_2/\text{SBA-15}$ catalysts. The reaction conditions were: batch reactor, $T = 320^\circ\text{C}$ and total H_2 pressure of 5.5. MPa.

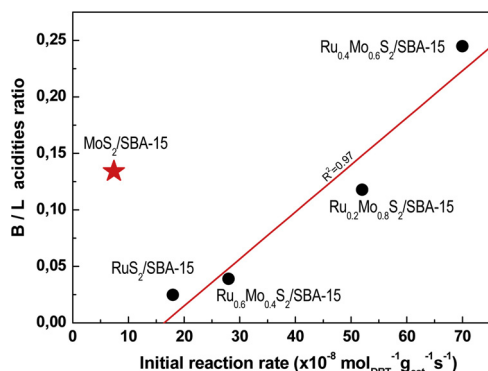


Fig. 13. Influence of the B/L acidities ratio of the sulfided $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts on the initial rate of HDS of DBT reaction.

surface of alumina-supported systems (400°C vs. 500°C) [62]. The easier sulfidation of the Ru-containing catalysts can be explained considering the formation of well-dispersed crystals of $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ species on the surface of SBA-15 carrier, as deduced from XRD. Finally, considering the catalyst acidic function, a lineal correlation between Brønsted-to-Lewis acidity ratio and initial activity of the catalysts was observed (Fig. 13).

The catalyst activity test shows that HYD/DDs ratio increases with an increase of isomorphic substitution of molybdenum by ruthenium atoms. Particularly, it presents the best hydrogenation behavior for the catalyst with $x = 0.4$ value. It is known that any variation in the selectivity could be due to the capacity of the catalyst for the H_2 activation or to some acid-base sites which could be involved in the hydrogenation step. Indeed, in this work the catalyst with largest HYD function exhibit also the largest acidity confirming that the acidic SH groups are involved in the HYD reaction route. Additional acidity can be formed during HDS of DBT reaction by heterolytic hydrogen dissociation on MoS_2 [63] and RuS_2 [64] leading to the formation of a metal hydride and acidic thiol ($-\text{SH}$) groups. The catalytic centers for this dissociation are composed of a sulfur vacancy located on a Mo/Ru atom and of a neighbouring sulfur anion; the H-atom having a hydride character is adsorbed on the metal ion whereas the H-atom with protonic character is adsorbed on the sulfur anion forming SH groups [65]. Contrary to Ru-based catalysts, the DFT calculation by Traver et al. [67] suggest hydride bond to Mo are highly unstable. Thus, one might to suppose that the best catalytic behavior of the $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst can be due to formation of specific centers for heterolytic dissociation of H_2 on the surface of $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2$ solid solution. However further experiments are needed to confirm this supposition.

Considering the electronic effect, the presence of Ru ions strongly

improved the metallic character of the molybdenum species, as confirmed by DFT results. In this sense, the most active $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst displayed the highest metallic character among the catalysts studied. Considering the theoretical results shown in Fig. 3(a)–(c), an increase in the catalyst hydrogenation function is closely correlated with the gain in the density of states of the samples. Although it is true that in the present study the 4d orbitals play an important role in optimizing catalytic activity, which is in agreement with Chianelli [28], the present results show that the enrichment with Ru also promotes the participation of the 3p sulfur orbitals (Fig. 3(a)). This is evident when the respective orbital contributions of MoS_2 and RuS_2 monometallics are compared.

Our theoretical results concerning to Mulliken charge shows that for bulk MoS_2 and RuS_2 materials the electron conduction occurs between $\text{Mo} \rightarrow \text{S}$ or $\text{Ru} \rightarrow \text{S}$. Which does not happen for $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ composite, in which the electron conduction can occur between $\text{Ru} \rightarrow \text{Ru}$, $\text{Mo} \rightarrow \text{Mo}$ and $\text{S} \rightarrow \text{S}$. Thus, in a composite like $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$, the density of states increases due to the additional participation of Ru in it, but also the charge polarity goes with it. In fact for $x = 0.44$, it is observed theoretically that all atomic species exhibit the higher amphoteric character. Therefore, the electron is not restricted to move, as commonly do in MoS_2 and RuS_2 materials. In the other words, in a composite like $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ amphoteric nature could increase the electron mobility favouring a coherent flux. On the other hand, the relevance of the amphoteric behaviour of the composite is that it increases the number of active sites, without taking into that in a composite as if it presents both acid and basic character.

Summarizing, it is concluded from the activity results that only the formation of $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ solid solution is relevant for the catalyst activity, but not the amount of Ru incorporated in this solution. The superior activity of sulfided $\text{Ru}_{0.4}\text{Mo}_{0.6}\text{S}_2/\text{SBA-15}$ catalyst in the HDS of DBT reaction is linked with its best physicochemical properties and the Ru-induced metallic character of MoS_2 phase, as demonstrated by DFT calculations. The theoretical results are in good agreement with those reported for the catalysts having the so-called “*brim sites*” having metallic character [68,69]. Thus, an increase of HYD/DDs selectivity ratio with an increase of Ru loading might to suggest the presence of $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ solid solution having a large amount of “*brim sites*”. However, this should be a subject of future research.

4. Conclusions

This work clearly demonstrated that the formation of $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2$ solid solution enhanced the catalytic behavior of the $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ systems through electronic, synergetic and structural effects. Through the density functional theory method (DFT), we have investigated the electronic properties of a set of crystalline structures which belongs to the $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts. Most of those structures were obtained by introducing impurities in the MoS_2 crystalline structure. Results show that the enrichment with Ru, promotes a greater electronic participation (DOS at the Fermi level) of the different atoms in the $\text{Ru}_x\text{Mo}_{(1-x)}\text{S}_2/\text{SBA-15}$ catalysts, which for the theoretical concentrations considered in our calculations, presents the highest value at $x = 0.44$. The increase of the catalyst HYD function shows a behavior well correlated with the increases in DOS previously mentioned. On the contrary to the HYD route, it was found that the increase in the catalysis by the hydrodesulfurization reaction path, is closely related with a higher participation at the Fermi level of sulfur atoms. Supported on the Mulliken charges analysis, it is observed that an amphoteric behavior for all atomic species is desirable to reach an ideal electronic behavior, under which the HYD catalysis achieves the best performance. According to both theoretical/experimental results, these suggest that the concentration value should be found around $x = 0.44$.

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